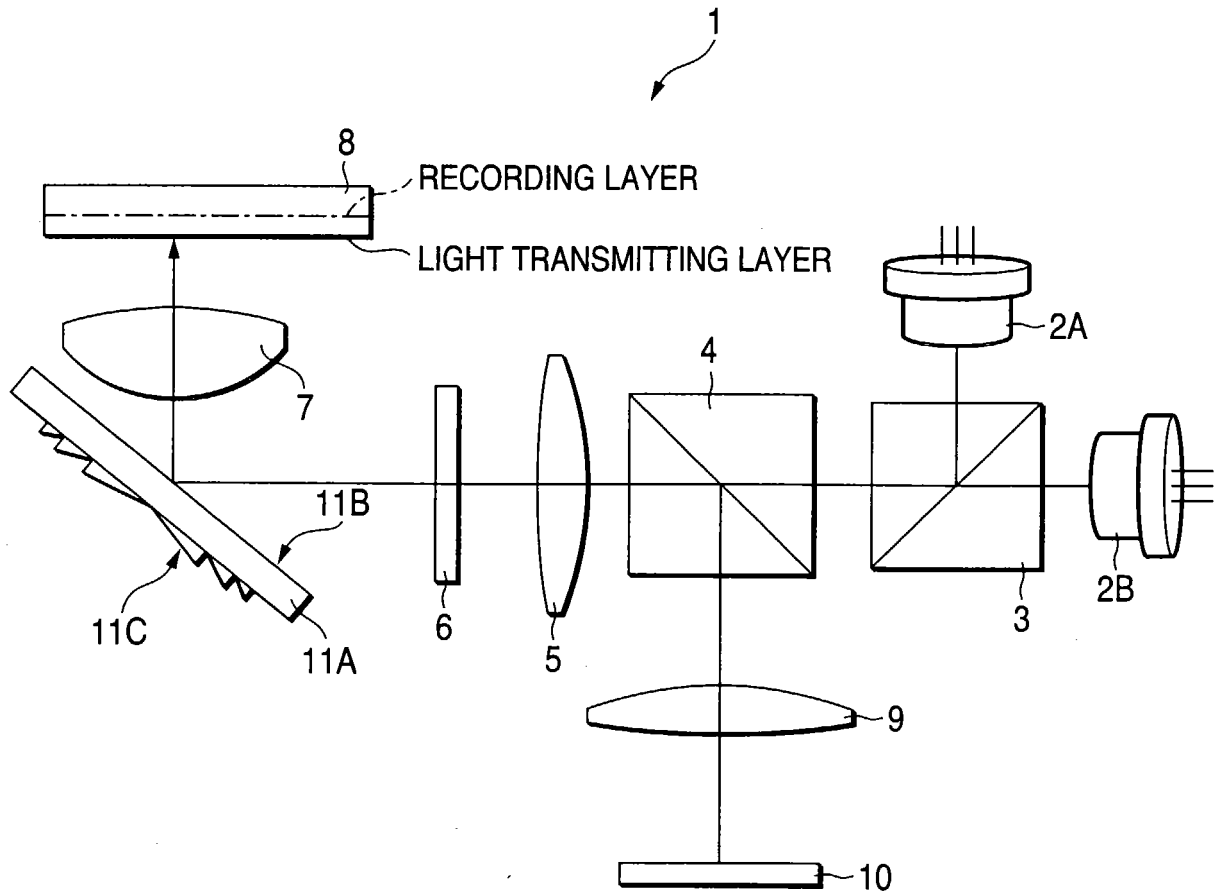


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FIG. 1



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FIG. 2A

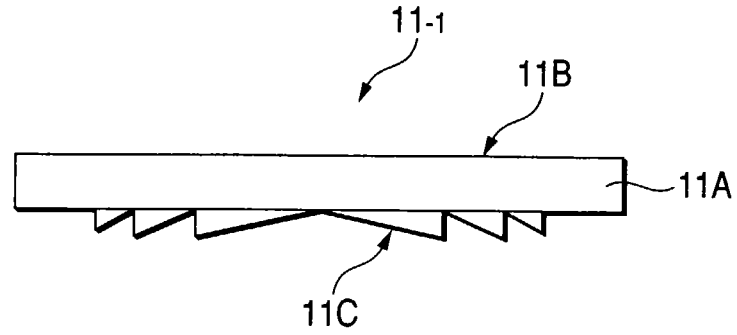


FIG. 2B

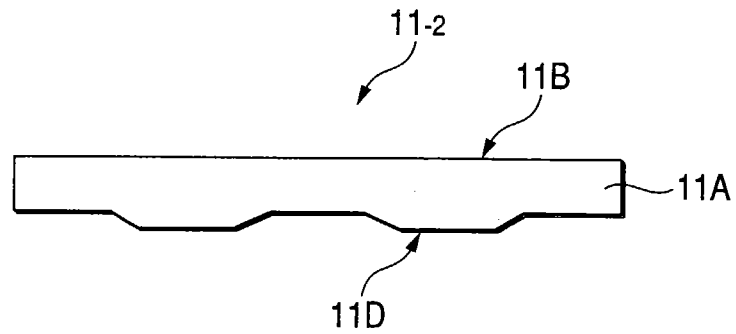


FIG. 3A

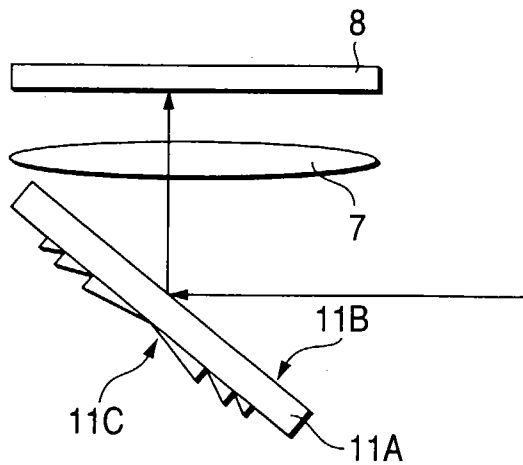
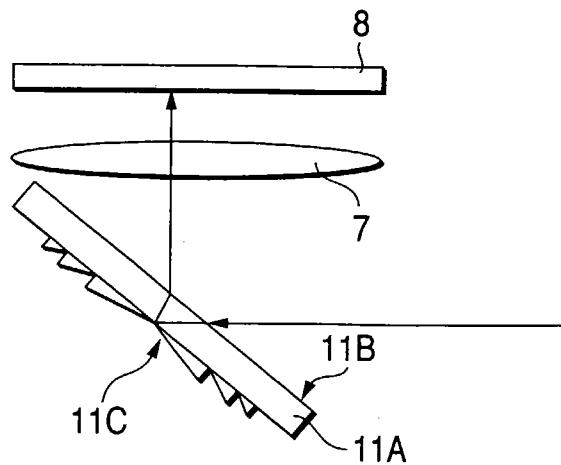


FIG. 3B



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FIG. 4

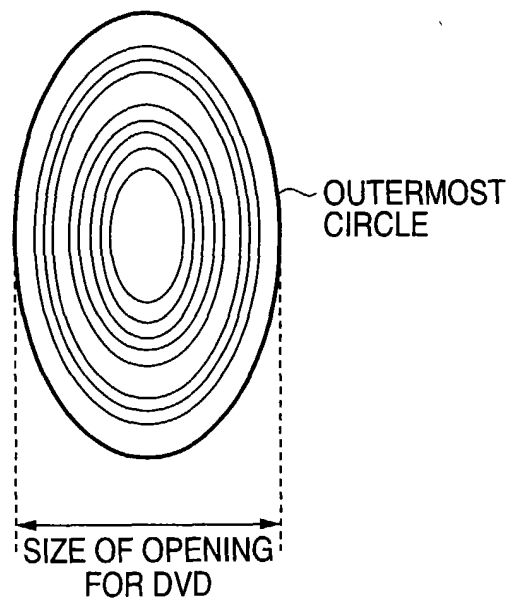


FIG. 5

PHASE FUNCTION

$$\phi(x, y) = \sum_{i=1}^n \phi_i$$

WHERE

$$\phi_i = \frac{2\pi}{\lambda_0} (DF_i) x^j y^k$$

$$i = \frac{1}{2} [(j+k)^2 + j + 3k]$$

(i, j AND k ARE INTEGERS NOT LESS THAN 1)

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FIG. 6

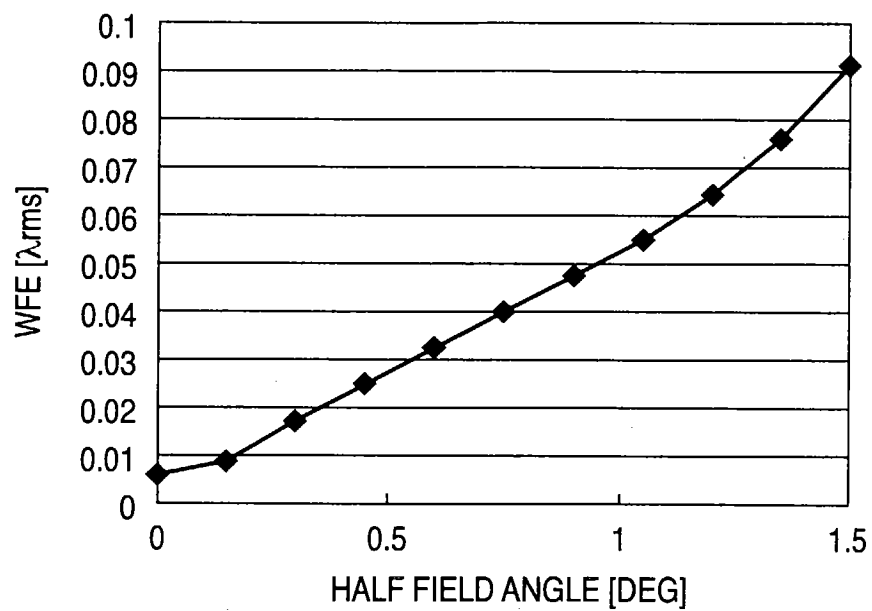
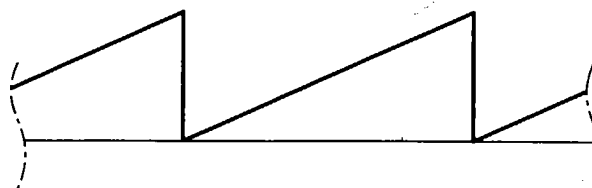


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FIG. 8

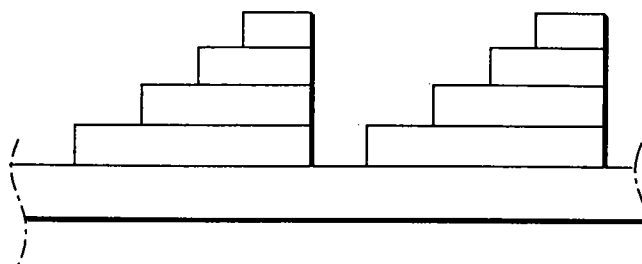


FIG. 9

FORMULA OF ASPHERICAL FACE

$$Z = \sum_{i=1}^n Z_i$$

WHERE

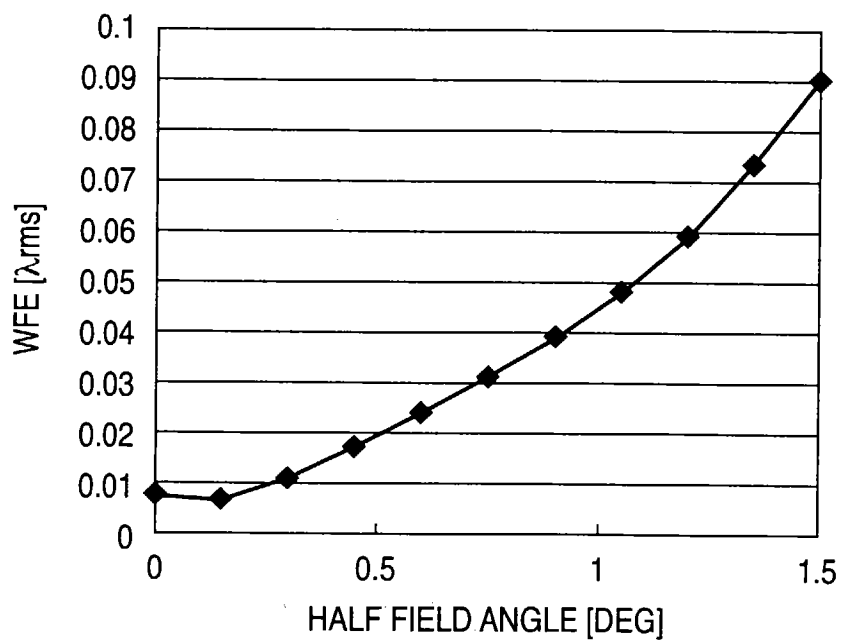
$$Z_i = (a s_i) x^j y^k$$

$$i = \frac{1}{2} [(j+k)^2 + j + 3k]$$

(i, j AND k ARE INTEGERS NOT LESS THAN 1)

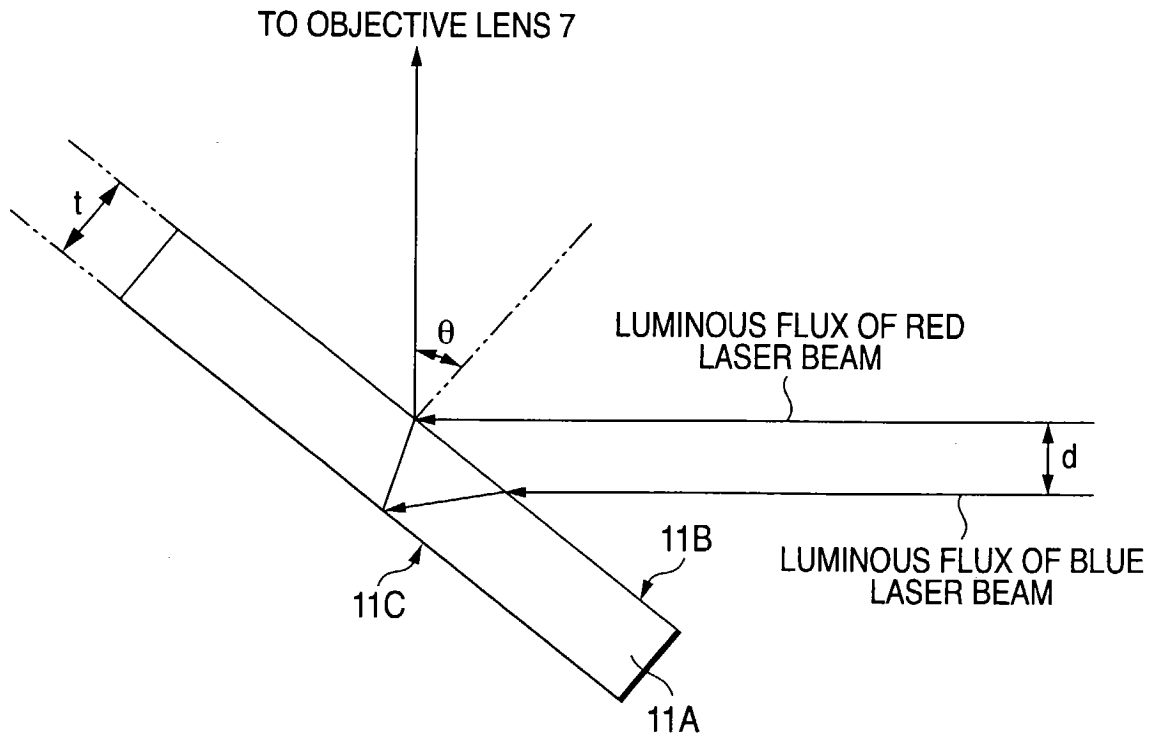
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FIG. 10



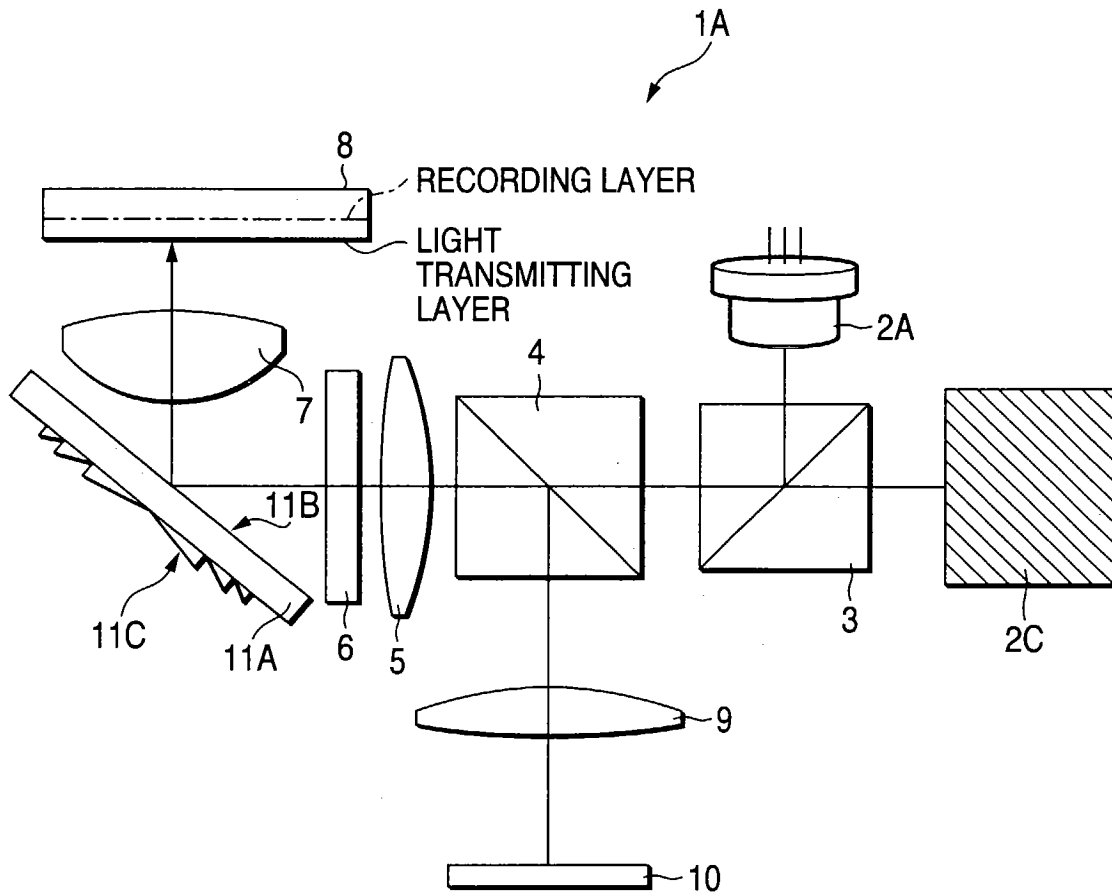
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FIG. 11



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FIG. 12



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FIG .13A

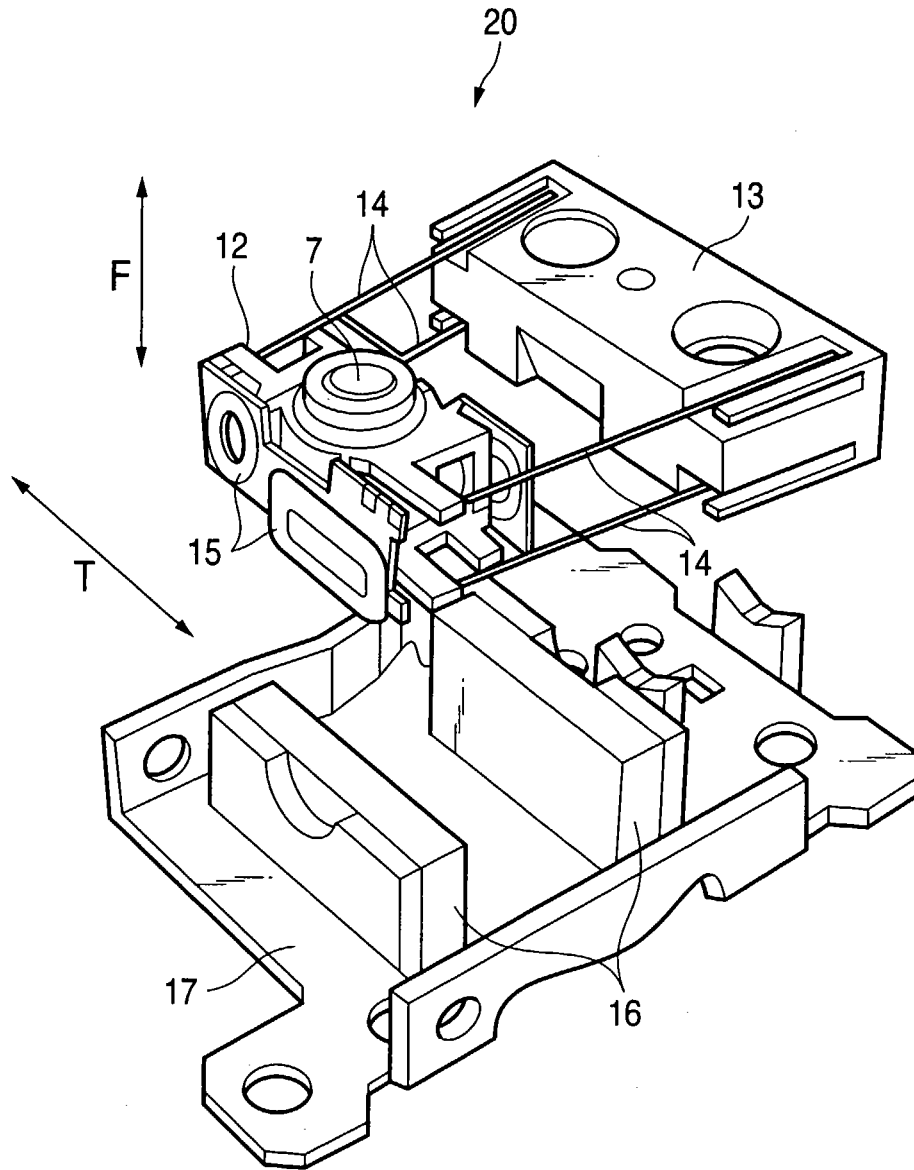
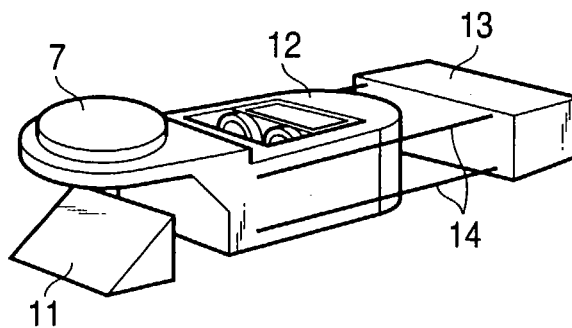
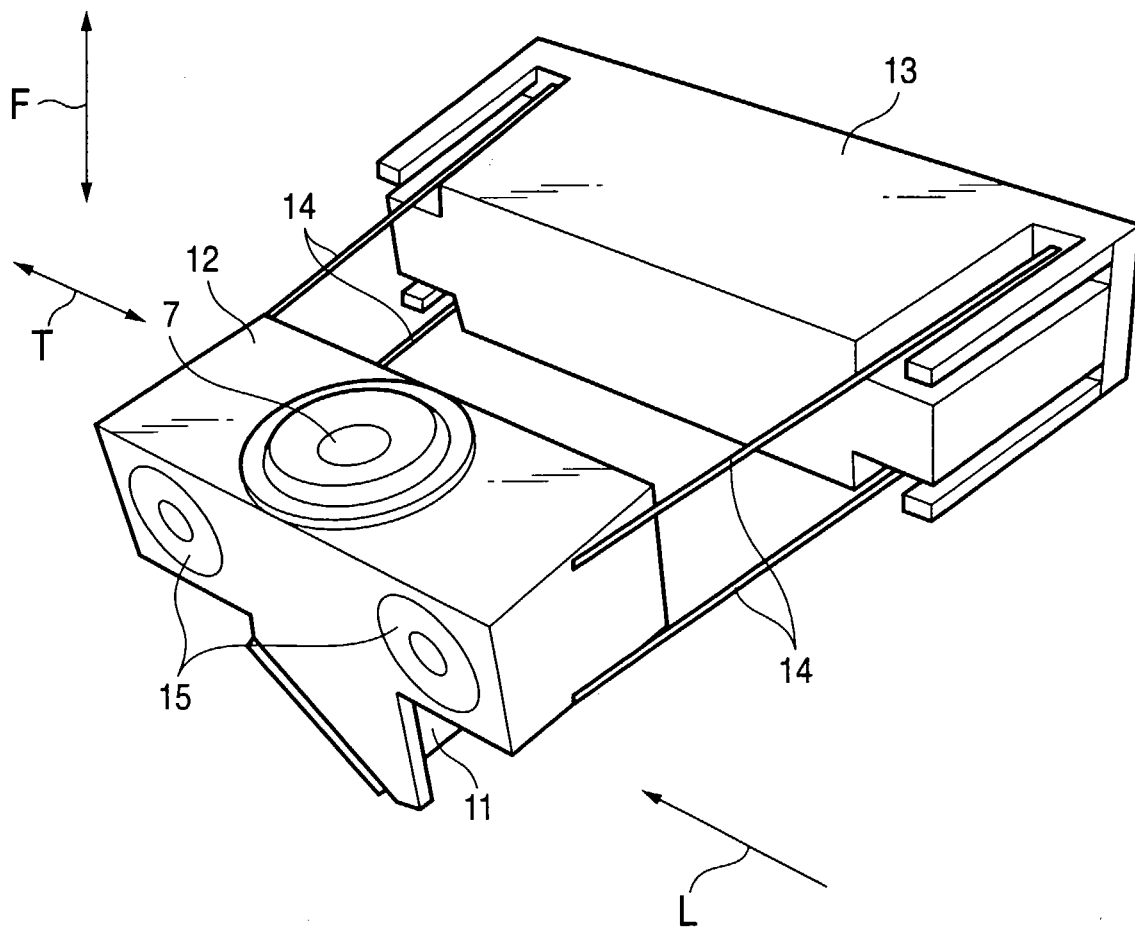


FIG .13B



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FIG. 14



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FIG.15

